



Pumper_® KB-F

<non-inverter type>

Stainless Precision Casting

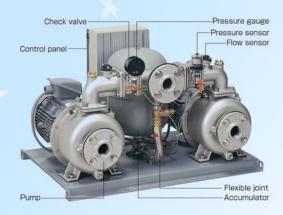
Silent Design

Constant pressure by flow sensor control





PUMPER KB SERIES



CONSTANT PRESSURE PUMP

Operation type

Alternate Alternate/Parallel

Stainless Steel Castings
Save Space
Simple Monitor
Save Energy

■ SPECIFICATIONS

| Control | Constant pressure water supply by optoelectronic pressure sensor and flow sensor |
|--------------|--|
| Operation | Alternate/parellel |
| Installation | Outdoor |
| Liquid | Clean water, 0~40℃ |
| Pump | Stainless steel multi-stage centrifugal pump Impeller : Resin, Bronze or SCS13 Casing : SCS13 Shaft : SUS304 |
| Motor | Type: TEFC 50Hz: 3,000rpm |
| Suction | Negative suction : Max total suction head — 6m Positive suction : 0~5m |
| Colour | Pump & piping : Silver Accumulator : Gray Control panel : 5Y7/1 |

Constant Pressure

Controlled by pressure and individual flow sensor for each pump, stable water supply is possible with less repetition of start and stop during water supply

Reliable Design

Long-life mechanical seal (ceramic x carbon) is adopted for shaft sealing, so long time use is possible with confidence.

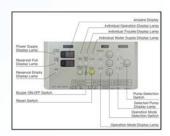
Hummer-less Check valve

Shock absorber type stainless check valve dedicated design to this package unit prevents water hummer.

APPLICATIONS AND FEATURES

MICRO-COMPUTER MONITORING (ALTERNATE AND ALTERNATE/PARALLEL OPERATION TYPE)

- Pump operation statuses is individually displayed on control panel and if trouble occures, such trouble is displayed with trouble display function.
- If a trouble occures in one of two pumps, starting of such pump will be tested up to two times (re-try function), and if trouble is still not eliminated, operation will automatically be transferred to the other pump for continuous water supply.



■ STATUS OF INDIVIDUAL DISPLAY

| Condition | Digital display | Display contents | Note |
|-------------|-----------------|---|---|
| Power input | F4 F5 | No trouble at initial condition | Any trouble is checked by micro-computer about power supply, and if there is no abnormality, F4 and F5 is displayed. |
| Stop | 00 | Stopping | |
| | 0.1-9.9 | Current | When less than 9.9A |
| | 10-99 | Current | Between 10A and 100A |
| Operate | up | Current | More than 100A |
| | Current | When decreasing operating number of pumps, flushes right side | When the number of operating pump decreases, the lamp lit for more than 3 seconds. (If parallel opera- tion continues, the lamp lits within 3 seconds.) |
| | 00 | Abnormality at power supply end | S-phase failure or frequency abnormality |
| | 01 | Reverse phase at power supply end | |
| | 10 | Overloading | Detect between 105% and 400% of rated current |
| Trouble | 11 | Locking | Detect at the current more than 400% of rated current |
| Trouble | 20 | MC open | No working of magnetic contactor |
| | 21 | MC short | Short circuit of magnetic contactor |
| | 30 | No discharging | Althogh pump is operating but no discharge of water |
| | 40 | Abnormality of flow sensor | Defective connection of sensor |

Silent & Clean

Stainless Steel Castings

The pump casing and flanges are made from precision cast stainless steel to withstand heavy load and free from strain. The connection section is mainly made of stainless steel

Silent Operation

Multistage pump, duplex casing and adoption of integral molded 3D blade impeller realize silent and high efficiency water supply.

Save Space

Compact, less installation space and especially low height design with adopting small high pressure stainless multi-stage pump.

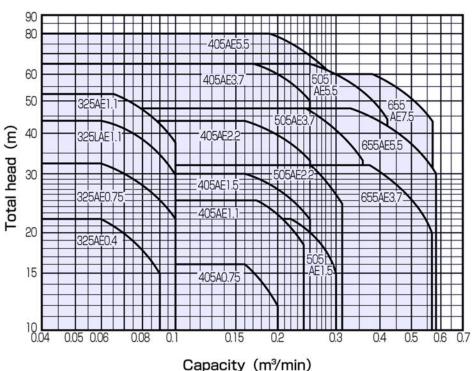
Save Energy

Automatic setting function of the optimal forced operation time in small amount of water supply realizes highly energy saving operation in alternate and alternate/parallel operation model. In addition to that, loss-less operation is available in alternate/parallel operation model with automatic adjustment function for operation time of parallel pump and parallel-OFF point.

Simple Monitor

Easy assessment of pump operation status by individual display, and easy maintenance by self error diagnostic display just in cas trouble. (Alternate, Alternate/parallel type)

ALTERNATE OPERATION

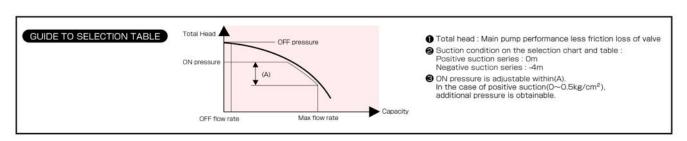


Capacity (m³/min)

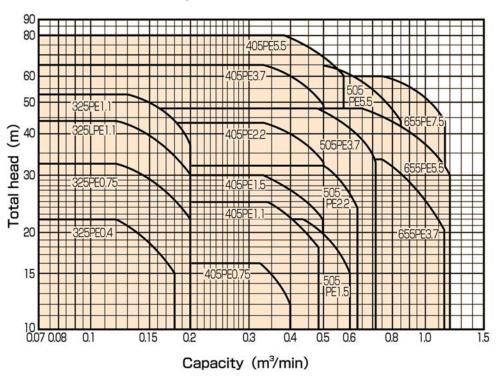
■ SPECIFICATIONS

| Unit | Suction | | | Moto | nr. | | F | Performance | | %2 ON adjustable | Accumulator | Noise | | | | | | |
|------|---------|----------------|-------------------|-------|------|----------|------------------|--------------|------------------|---------------------|--------------|------------|------------------|------------|------------|------------|------------|------------|
| bore | bore | Operation | Model | Wiote | JI | Capacity | Total Head | ON pressure | OFF pressure | ramge | Accumulator | Noise | | | | | | |
| mm | mm | | | kW | | m³/min | m | MPa{kgf/cm²} | MPa{kgf/cm²} | MPa{kgf/cm²} | MPa{kgf/cm²} | dB(A) | | | | | | |
| | | | KB2-325AE0.4T4-F | 0.4 | (#1) | 0.06 | 22 | 0.22 {2.2} | 0.28 [2.9] | 0.15 {1.5} | 0.12 {1.2} | 42 | | | | | | |
| 40 | 32 | | KB2-325AE0.75T4-F | 0.75 | | 0.06 | 32 | 0.31 {3.2} | 0.39 [4.0] | 0.22 {2.2} | 0.17 {1.7} | 50 | | | | | | |
| 40 | 32 | | KB2-325LAE1.1T4-F | 1.1 | | 0.06 | 44 | 0.43 {4.4} | 0.52 [5.3] | 0.29 (3.0) | 0.25 {2.5} | 49 | | | | | | |
| | | | KB2-325AE1.1T4-F | 1.1 | | 0.065 | 53 | 0.52 {5.3} | 0.65 {6.6} | 0.36 {3.7} | 0.29 {3.0} | 51 | | | | | | |
| | | | KB2-405AE0.75T4-F | 0.75 | (#1) | 0.16 | 16 | 0.16 {1.6} | 0.24 2.4 | 0.12 {1.2} | 0.088{0.9} | 46 | | | | | | |
| | | Alter- nate | KB2-405AE1.1T4-F | 1.1 | | 0.17 | 25 | 0.25 [2.5] | 0.31 (3.2) | 0.18 {1.8} | 0.14 {1.4} | 50 | | | | | | |
| 40 | 40 | | KB2-405AE1.5T4-F | 1.5 | | 0.16 | 30 | 0.29 (3.0) | 0.35 {3.6} | 0.22 {2.2} | 0.17 {1.7} | 53 | | | | | | |
| 40 | 40 | | KB2-405AE2.2T4-F | 2.2 | | 0.16 | 44 | 0.43 {4.4} | 0.51 (5.2) | 0.32 {3.3} | 0.25 {2.5} | 50 | | | | | | |
| | | | nate | nate | nate | nate | | | KB2-405AE3.7T4-F | 3.7 | | 0.165 | 65 | 0.64 (6.5) | 0.73 7.4 | 0.49 {5.0} | 0.34 {3.5} | 54 |
| | | | | | | | KB2-405AE5.5T4-F | 5.5 | | 0.19 | 80 | 0.78 [8.0] | 0.92 [9.4] | 0.59 {6.0} | 0.44 {4.5} | 57 | | |
| | | | | | | | 1- | - | - | 1 | 1 | - | KB2-505AE1.5T4-F | 1.5 | (乗1) | 0.22 | 22 | 0.22 {2.2} |
| 40 | 50 | | KB2-505AE2.2T4-F | 2.2 | | 0.25 | 32 | 0.31 {3.2} | 0.44 [4.5] | 0.24 {2.4} | 0.20 {2.0} | 51 | | | | | | |
| 40 | 50 | | KB2-505AE3.7T4-F | 3.7 | | 0.24 | 48 | 0.47 [4.8] | 0.59 [6.0] | 0.32 {3.3} | 0.27 {2.8} | 55 | | | | | | |
| | | | KB2-505AE5.5T4-F | 5.5 | | 0.25 | 65 | 0.64 (6.5) | 0.74 7.6 | 0.43 {4.4} | 0.34 {3.5} | 58 | | | | | | |
| | | | KB2-655AE3.7T4-F | 3.7 | | 0.37 | 32 | 0.31 (3.2) | 0.41 [4.2] | 0.23 [2.3] | 0.17 {1.7} | 56 | | | | | | |
| 50 | 65 | | KB2-655AE5.5T4-F | 5.5 | | 0.325 | 48 | 0.47 4.8} | 0.56 [5.7] | 0.29 (3.0) | 0.25 {2.5} | 60 | | | | | | |
| | | | KB2-655AE7.5T4-F | 7.5 | | 0.375 | 60 | 0.59 {6.0} | 0.68 (6.9) | 0.43 {4.4} | 0.31 {3.2} | 62 | | | | | | |

^{#1} Positive suction only #2 Lowest adjustable starting pressure

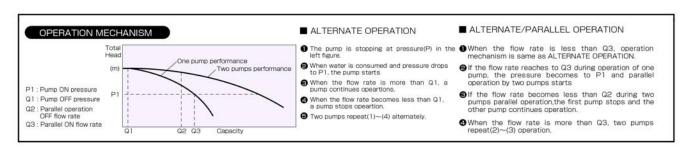


■ ALTERNATE/PARALLEL OPERATION



SPECIFICATIONS

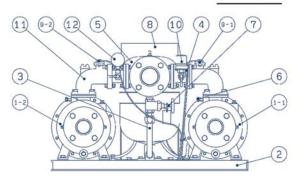
| Unit | Suction | | | Motor | | | Performance | | %2 ON adjustable | Accumulator | Noise | | | |
|------|---------|-----------------------------|-------------------|------------|------------------|------------------|--------------|--------------|---------------------|--------------|------------|------------|------------|----|
| bore | bore | Operation | Model | IVIOCOI | Capacity | Total Head | ON pressure | OFF pressure | ramge | Accumulator | 140156 | | | |
| mm | mm | | | kW | m³/min | m | MPa{kgf/cm²} | MPa{kgf/cm²} | MPa{kgf/cm²} | MPa{kgf/cm²} | dB(A) | | | |
| | | | KB2-325PE0.4T4-F | 0.4×2 (*1) | 0.12 | 22 | 0.22 [2.2] | 0.28 {2.9} | 0.15 {1.5} | 0.12 {1.2} | 45 | | | |
| 40 | 32 | | KB2-325PE0.75T4-F | 0.75×2 | 0.12 | 32 | 0.31 (3.2) | 0.39 [4.0] | 0.22 {2.2} | 0.17 {1.7} | 52 | | | |
| 40 | 32 | | KB2-325LPE1.1T4-F | 1.1×2 | 0.12 | 44 | 0.43 {4.4} | 0.52 (5.3) | 0.29 {3.0} | 0.25 {2.5} | 51 | | | |
| | | | KB2-325PE1.1T4-F | 1.1×2 | 0.13 | 53 | 0.52 [5.3] | 0.65 (6.6) | 0.36 {3.7} | 0.29 {3.0} | 53 | | | |
| | | | KB2-405PE0.75T4-F | 0.75×2(*1) | 0.32 | 16 | 0.16 [1.6] | 0.24 [2.4] | 0.12 {1.2} | 0.088{0.9} | 49 | | | |
| | | | KB2-405PE1.1T4-F | 1.1×2 | 0.34 | 25 | 0.25 [2.5] | 0.31 (3.2) | 0.18 {1.8} | 0.14 {1.4} | 52 | | | |
| | 40 | Alter- nate/ Parallel | KB2-405PE1.5T4-F | 1.5×2 | 0.32 | 30 | 0.29 [3.0] | 0.35 (3.6) | 0.22 {2.2} | 0.17 {1.7} | 55 | | | |
| 50 | 40 | | KB2-405PE2.2T4-F | 2.2×2 | 0.32 | 44 | 0.43 {4.4} | 0.51 (5.2) | 0.32 {3.3} | 0.25 {2.5} | 52 | | | |
| | | | | | | KB2-405PE3.7T4-F | 3.7×2 | 0.33 | 65 | 0.64 (6.5) | 0.73 {7.4} | 0.49 {5.0} | 0.34 {3.5} | 56 |
| | | | KB2-405PE5.5T4-F | 5.5×2 | 0.38 | 80 | 0.78 {8.0} | 0.92 (9.4) | 0.59 {6.0} | 0.44 {4.5} | 60 | | | |
| | | | KB2-505PE1.5T4-F | 1.5×2 (#1) | 0.44 | 22 | 0.22 [2.2] | 0.29 (3.0) | 0.15 {1.5} | 0.12 {1.2} | 53 | | | |
| 05 | | - | - | | KB2-505PE2.2T4-F | 2.2×2 | 0.5 | 32 | 0.31 (3.2) | 0.44 4.5 | 0.24 {2.4} | 0.20 {2.0} | 54 | |
| 65 | 50 | | KB2-505PE3.7T4-F | 3.7×2 | 0.48 | 48 | 0.47 [4.8] | 0.59 (6.0) | 0.32 {3.3} | 0.27 {2.8} | 57 | | | |
| | | | KB2-505PE5.5T4-F | 5.5×2 | 0.5 | 65 | 0.64 (6.5) | 0.74 [7.6] | 0.43 {4.4} | 0.34 {3.5} | 61 | | | |
| | | | KB2-655PE3.7T4-F | 3.7×2 | 0.74 | 32 | 0.31 {3.2} | 0.41 [4.2] | 0.23 {2.3} | 0.17 {1.7} | 58 | | | |
| 80 | 65 | | KB2-655PE5.5T4-F | 5.5×2 | 0.65 | 48 | 0.47 [4.8] | 0.56 [5.7] | 0.29 {3.0} | 0.25 {2.5} | 62 | | | |
| | | | KB2-655PE7.5T4-F | 7.5×2 | 0.75 | 60 | 0.59 (6.0) | 0.68 [6.9] | 0.43 {4.4} | 0.31 {3.2} | 64 | | | |



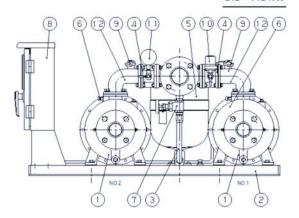
SECTION VIEW

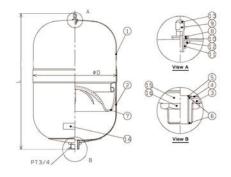
■ UNIT PUMP PARTS LIST

0.4~3.7kW



5.5~7.5kW





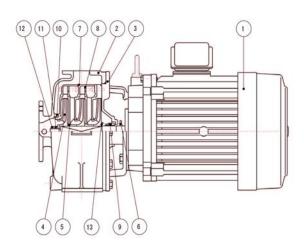
SPECIFICATIONS

| Discription | Unit | PTD3-1 |
|-----------------------|---------------|--------------|
| Length (L) | mm | 375 |
| Width (W) | mm | 233 |
| Setting pressure | MPa (kgf/cm²) | 0.29 (3.0) |
| Capacity | L | 11.45 |
| Weight | kg | 4.5 |
| Max. working pressure | MPa (kgf/cm²) | 0.83 (8.5) |
| Setting Gas | | Nitrogen gas |
| Liquid for usage | (*·) | Clean water |

| No | Discription | Q'ty | Material | Remark | No | Discription | Q'ty | Material | Remark |
|----|----------------|------|---------------|----------|----|-------------|------|------------|------------------|
| 1 | Shell upper | 1 | SPCE | t=1.6 | 9 | Core | 1 | C3604BD | 0.5 |
| 2 | Shell | 1 | SPCE | t-1.6 | 10 | Seal washer | 1 | SPCC, NBR | 0.53 |
| 3 | Nipple | 1 | SUS316L | 2 | 11 | Nut | 1 | C3604BD | 72 |
| 4 | Lining sheet | 1 | Polypropylene | | 12 | Washer | 1 | SPCC, NBR | |
| 5 | Lining pipe | 1 | TB340 | | 13 | Cap | 1 | C3604BD | |
| 6 | O ring | 2 | NBR | 27 | 14 | Nameplate | 1 | Resin Film | 923 |
| 7 | Bladder | 1 | CM | NOK CA55 | 15 | Supporter | 1 | SPCC, NBR | Ni-Cr galvanized |
| 8 | Gas valve body | 1 | C3604BD | | 16 | Lock nut | 1 | Steel | Ni-Cr galvanized |

| NO. | Name | Description | | | | | |
|-----|------------------|-----------------------------------|--|--|--|--|--|
| 1-1 | Pump | No.1 | | | | | |
| 1-2 | Pump | No.2 | | | | | |
| 2 | Base plate | SPCC | | | | | |
| 3 | Flexible joint | SUS304 | | | | | |
| 4 | Check valve | SCS13(JIS G512 impact relief type | | | | | |
| 5 | Accumulator | 100 | | | | | |
| 6 | Air vent | SUS304 | | | | | |
| 7 | Gate valve | Bronze | | | | | |
| 8 | Control panel | ECFW-F | | | | | |
| 9-1 | Flow sensor | For No.1 pump | | | | | |
| 9-2 | Flow sensor | For No.2 pump | | | | | |
| 10 | Pressure sensor | | | | | | |
| 11 | Connecting elbow | SCS13(JIS G5121) | | | | | |

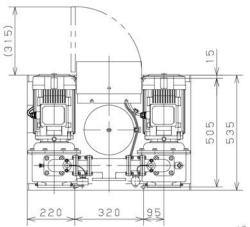
■ MAIN PUMP PARTS LIST



| NO. | Name | Description |
|-----|-----------------|--------------------------|
| 1 | Motor | |
| 2 | Casing | SCS13(JIS G5121) |
| 3 | Casing cover | SCS13(JIS G5121) |
| 4 | Impeller | Resin, Bronze or SCS 13 |
| 5 | Sleeve | Bronze or SUS304 |
| 6 | Deflector | NBR |
| 7 | Guide vane | Resin or BC6 (JIS H5120) |
| 8 | Seperator | Resin or BC6 (JIS H5120) |
| 9 | Mechanical seal | Ceramic x Carbon |
| 10 | O ring | Rubber(NBR) |
| 11 | Impeller nut | SUS 304 |
| 12 | Plain washer | SUS 304 |
| 13 | Spring stopper | SUS 304 |

DIMENSIONS

0.4~3.7kW

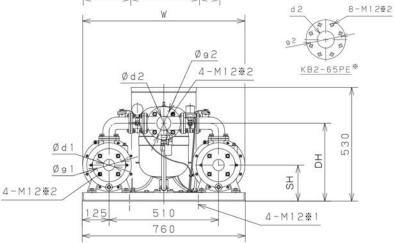


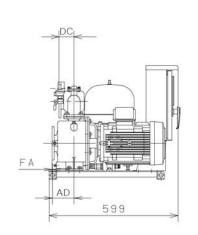
Flange

Unit=mm

| Unit bore | Suction bore | Operation | d1 | d2 | gl | g2 | |
|--------------|--------------|------------------------|----|----|-----|-----|--|
| mm | mm | | | | | | |
| 40 | 32 | | 32 | 40 | 100 | 105 | |
| 40 | 40 | Alternate | 40 | 40 | 105 | 105 | |
| 40 | 50 | Aiterrate | 50 | 40 | 120 | 105 | |
| 50 | 65 | | 65 | 50 | 140 | 120 | |
| 40 | 32 | | 32 | 40 | 100 | 105 | |
| 50 | 40 | Alternate/ Parallel | 40 | 50 | 105 | 120 | |
| 65 | 50 | | 50 | 65 | 120 | 140 | |
| 80 | 65 | | 65 | 80 | 140 | 150 | |

- *1. Foundation bolts are special accessories.
 Please purchase separately.
 *2.Use coated bolts when connecting the pump and pipes.





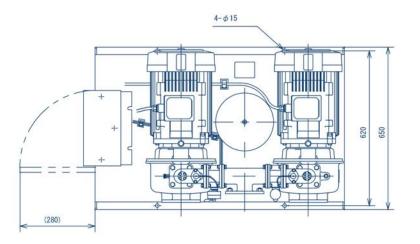
| | Unit bore | Suction bore | Operation | Model | Motor | | aru. | Con | nbination | | | Weight | | | |
|----|--------------|-----------------|------------|-------------------|--------|-----|------------------|-------|-----------|-----|-----|--------|----|---|----|
| Hz | mm | mm | | | kW | SH | DH | FA | AD | DC | W | kg | | | |
| | | | | KB2-325AE0.4T4-F | 0.4 | 168 | 363 | -28 | 100 | 70 | - | 91 | | | |
| | 40 | | | KB2-325AE0.75T4-F | 0.75 | 168 | 363 | -28 | 100 | 70 | - | 103 | | | |
| | 40 | 32 | | KB2-325LAE1.1T4-F | 1.1 | 168 | 363 | 2 | 100 | 70 | - | 114 | | | |
| | | | | KB2-325AE1.1T4-F | 1.1 | 168 | 363 | 5 | 100 | 70 | - | 115 | | | |
| | | | | KB2-405AE0.75T4-F | 0.75 | 168 | 363 | -40 | 100 | 70 | | 103 | | | |
| | | | | KB2-405AE1.1T4-F | 1.1 | 168 | 363 | -40 | 100 | 70 | _ | 113 | | | |
| | 40 | 40 | 2 pumps | KB2-405AE1.5T4-F | 1.5 | 168 | 363 | -40 | 100 | 70 | - | 118 | | | |
| | | 50 | Alternate | KB2-405AE2.2T4-F | 2.2 | 168 | 363 | 2 | 100 | 70 | | 125 | | | |
| | | | | KB2-405AE3.7T4-F | 3.7 | 183 | 396 | -3 | 108 | 70 | 792 | 171 | | | |
| | | | | KB2-505AE1.5T4-F | 1.5 | 168 | 363 | -40 | 100 | 70 | | 126 | | | |
| | 40 | | | KB2-505AE2.2T4-F | 2.2 | 168 | 363 | 2 | 100 | 70 | - | 133 | | | |
| | ,,, | | | KB2-505AE3.7T4-F | 3.7 | 168 | 363 | 2 | 100 | 70 | - | 153 | | | |
| F0 | 50 | 65 | | KB2-655AE3.7T4-F | 3.7 | 183 | 420 | -10 | 110 | 100 | 792 | 177 | | | |
| 50 | | 32 | , | | | | KB2-325PE0.4T4-F | 0.4×2 | 168 | 363 | -28 | 100 | 70 | = | 91 |
| | 40 | | | KB2-325PE0.75T4-F | 0.75×2 | 168 | 363 | -28 | 100 | 70 | | 103 | | | |
| | 40 | | | KB2-325LPE1.1T4-F | 1.1×2 | 168 | 363 | 2 | 100 | 70 | - | 114 | | | |
| | | | | KB2-325PE1.1T4-F | 1.1×2 | 168 | 363 | 5 | 100 | 70 | - | 115 | | | |
| | | | | KB2-405PE0.75T4-F | 0.75×2 | 168 | 363 | -40 | 100 | 70 | - | 104 | | | |
| | | | 2 pumps | KB2-405PE1.1T4-F | 1.1×2 | 168 | 363 | -40 | 100 | 70 | - | 114 | | | |
| | 50 | 40 | Alternate/ | KB2-405PE1.5T4-F | 1.5×2 | 168 | 363 | -40 | 100 | 70 | _ | 119 | | | |
| | | | Parallel | KB2-405PE2.2T4-F | 2.2×2 | 168 | 363 | 2 | 100 | 70 | - | 126 | | | |
| | | | | KB2-405PE3.7T4-F | 3.7×2 | 183 | 396 | -3 | 108 | 70 | 792 | 172 | | | |
| | | | | KB2-505PE1.5T4-F | 1.5×2 | 168 | 363 | -40 | 100 | 70 | _ | 127 | | | |
| | 65 | 50 | | KB2-505PE2.2T4-F | 2.2×2 | 168 | 363 | 2 | 100 | 70 | - | 134 | | | |
| | | | | KB2-505PE3.7T4-F | 3.7×2 | 168 | 363 | 2 | 100 | 70 | - | 154 | | | |
| | 80 | 65 | | KB2-655PE3.7T4-F | 3.7×2 | 183 | 420 | -10 | 110 | 100 | 792 | 179 | | | |

Note: FA is distance from foundation hole to pump flange face.

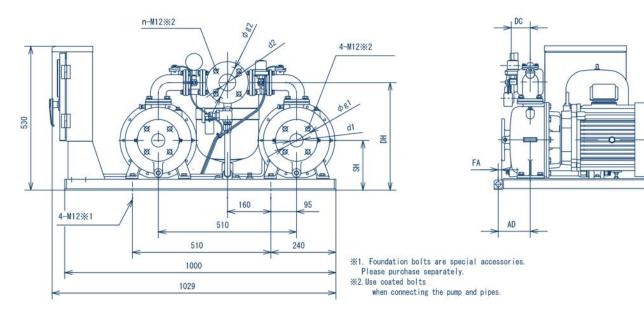
P

DIMENSIONS

5.5~7.5 kW



| FI | ange | | | Unit=mm | | | | | | |
|-------------------|------|------------------------|----|---------|-----|-----|---|--|--|--|
| Unit Suction bore | | Operation | d1 | d2 | gl | g2 | n | | | |
| mm | mm | | | | | | | | | |
| 40 | 40 | | 40 | 40 | 105 | 105 | 4 | | | |
| 40 | 50 | Alternate | 50 | 40 | 120 | 105 | 4 | | | |
| 50 | 65 | | 65 | 50 | 140 | 120 | 4 | | | |
| 50 | 40 | | 40 | 50 | 105 | 120 | 4 | | | |
| 65 | 50 | Alternate/ Parallel | 50 | 65 | 120 | 140 | 4 | | | |
| 80 | 65 | | 65 | 80 | 140 | 150 | 8 | | | |



| | Unit bore | Suction bore | Operation | Operation Model | | Motor Combination | | | | | | |
|----|--------------|--------------|-------------------------|------------------|-------|-------------------|-----|----|-----|-----|-----|--|
| Hz | mm | mm | Sporadon. | 1110401 | kW | SH | DH | FA | AD | DC | kg | |
| | 40 | 40 | | KB2-405AE5.5T4-F | 5.5 | 183 | 396 | 13 | 118 | 70 | 184 | |
| | 40 | 50 | 2 pumps | KB2-505AE5.5T4-F | 5.5 | 183 | 396 | 13 | 118 | 70 | 182 | |
| | | 0.5 | Alternate | KB2-655AE5.5T4-F | 5.5 | 203 | 465 | 20 | 120 | 100 | 187 | |
| 50 | 50 | 65 | | KB2-655AE7.5T4-F | 7.5 | 203 | 465 | 20 | 120 | 100 | 249 | |
| 50 | 50 | 40 | | KB2-405PE5.5T4-F | 5.5×2 | 183 | 396 | 13 | 118 | 70 | 185 | |
| | 65 | 50 | 2 pumps | KB2-505PE5.5T4-F | 5.5×2 | 183 | 396 | 13 | 118 | 70 | 243 | |
| | | 0.5 | Alternate/- Parallel | KB2-655PE5.5T4-F | 5.5×2 | 203 | 465 | 20 | 120 | 100 | 186 | |
| | 80 | 65 | | KB2-655PE7.5T4-F | 7.5×2 | 203 | 465 | 20 | 120 | 100 | 242 | |

Note: FA is distance from foundation hole to pump flange face.

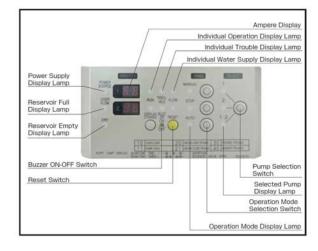
CONTROL PANEL <TYPE:ECFW-F>

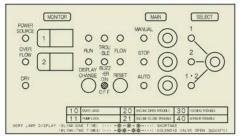
■ SPECIFICATIONS

| Type | | ECFW-F | | | | |
|--------------------|--|-------------------------|-------------------------------|--|--|--|
| Operation | | Alternate of 2 pumps | Alternate/Parallel of 2 pumps | | | |
| Materials | | Box:Steel (1.2t) | Door:Resin (2.0t) | | | |
| Colour | | Gray | | | | |
| Installation | site | Outdoor | | | | |
| Ambient ter | mperature | -5~40℃ | | | | |
| Hummidity | | Below 90%Rh | | | | |
| | Magnetic contactor 0 (2 pc | | pcs) | | | |
| | Main select switch | ○ (Manual-Stop-Auto) | | | | |
| | Motor protection | ○ (Software ba | ased on ampere) | | | |
| Assorted equipment | Select switch for respective pump | ○ (No.1-No.2-No.1&2) | | | | |
| | Ammeter | | 0 | | | |
| | Floatless switch | 84 | 0 | | | |
| | Alarm buzzer | 0 | | | | |
| Function | Trouble detect | 0 | | | | |
| | Automtic switch over to another pump | 0 | | | | |
| | No discharge detect | | 0 | | | |
| | Auto adjust of ON-OFF frequency | 0 | | | | |
| | Auto adjust of parallel operation ON-OFF | 0 | | | | |
| | Re-try of defect pump | 0 | | | | |
| | Power supply | ○ (Red) | | | | |
| Display | Operation mode (Auto-Stop-Manu) | ○(Red) × 3pc | | | | |
| | Pump selection (No.1,2 or 1&2) | ○(Red | ed) × 3pc | | | |
| lamp | Operation | ○(Red) × 2pc | | | | |
| | Trouble | ○(Orange) × 2pc | | | | |
| | Discharging | ○(Red) × 2pc | | | | |
| | Reservoir full | ○(Orange) | | | | |
| | Reservoir empty | ○(Orange) | | | | |
| | Operation | 0 | | | | |
| External signal | Trouble | 0 | | | | |
| (No volt) | Reservoir full | 0 | | | | |
| | Reservoir empty | 0 | | | | |

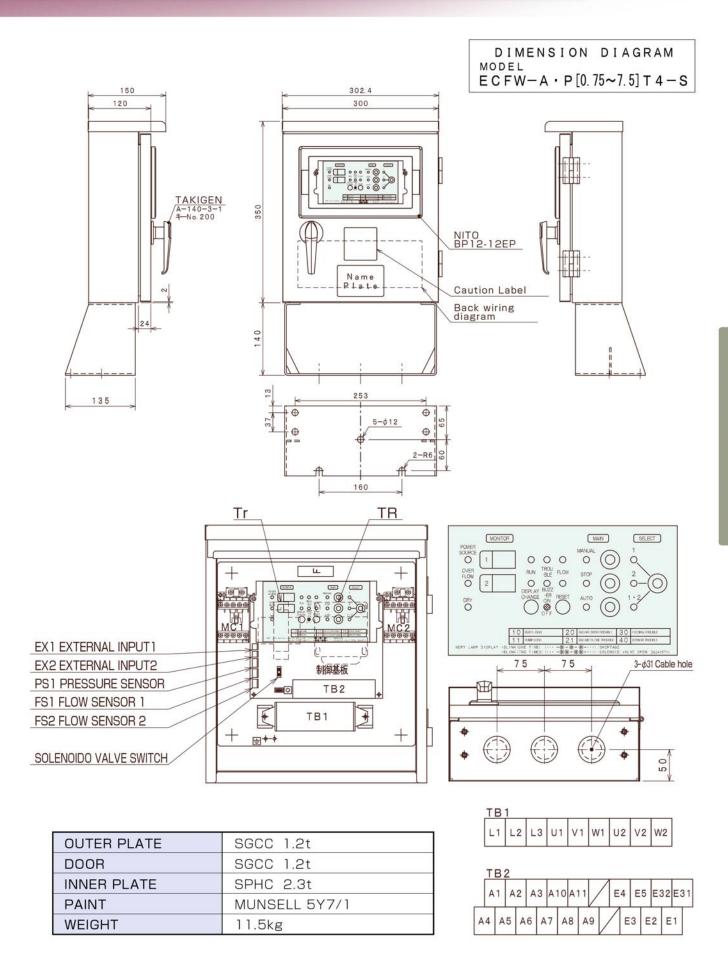




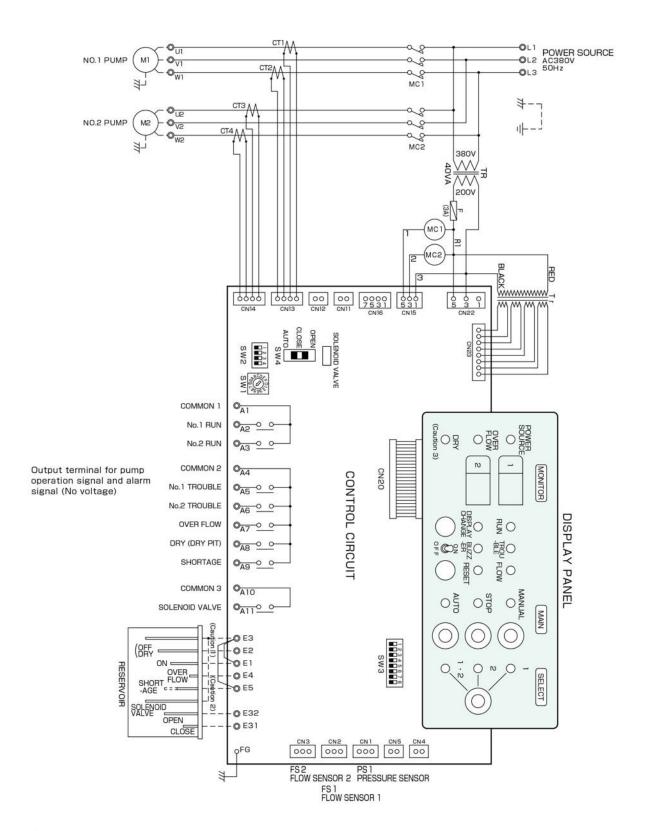




DIMENSION DIAGRAM - 3PHASES 380V



WIRING DIAGRAM - 3 PHASES 380V



Caution

- 1: When you use the electrode or he float switch, please remove the short-circuit line between E3 and E1, E3 and E5.
- 2: When you don't use the function of SHORTAGE, please connect the short-circuit line between E3 and E5.
- 3: When SHORTAGE is detected, the DRY lamp is blinked every second.

 When the SOLENOID VALVE opens, the DRY lamp is blinked two times every two seconds.

DATA & OPTIONAL EQUIPMENT

■ PUMP DATA

| Unit bore | Suction bore | Model | Impeller | Mechanical | Pressure | Applicable Vibration |
|--------------|-----------------|---------------------|------------------------------------|------------------------|----------|-------------------------|
| mm | mm | 202.000.000 | material | seal (*) | sensor | isolator |
| | | KB2-325 AE0.4T4-F | Resin | φ16 EA103-16J | PSR-2.2K | BK-820 |
| 40 | 00 | KB2-325 AE0.75T4-F | // | | PSR-3.2K | // |
| 40 | 32 | KB2-325 ÅLAE1.1T4-F | 11 | | PSR-5.3K | " |
| | | KB2-325 AE1.1T4-F | // | | PSR-4.4K | // |
| | | KB2-405 AE0.75T4-F | SCS13 | φ20 EA560-20J | PSR-1.6K | // |
| | | KB2-405 ÅE1.1T4-F | // | Ψ20 ΕΑ300-200 | PSR-2.5K | // |
| | | KB2-405 ÅE1.5T4-F | // | | PSR-3.0K | // |
| 40 | 40 | KB2-405 AE2.2T4-F | // | | PSR-4.4K | // |
| | | KB2-405 AE3.7T4-F | CAC901 | | PSR-6.5K | // |
| | | KB2-405 | 5.5T4-F // \$\phi 25 EA560-25J PSF | PSR-8.0K | BK-1060 | |
| | | KB2-505 AE1.5T4-F | SCS13 | | PSR-2.0K | BK-820 |
| | | KB2-505 ÅE2.2T4-F | // | φ20 EA560-20J | PSR-3.0K | // |
| 40 | 50 | KB2-505 AE3.7T4-F | // | | PSR-4.8K | // |
| | | KB2-505 ÅE5.5T4-F | CAC901 | φ25 EA560-25J PSR-6.5K | BK-1060 | |
| | | KB2-655 ₽E3.7T4-F | // | φ20 EA560-20J | PSR-3.2K | BK-820 |
| 50 | 65 | KB2-655 \$E5.5T4-F | // | 40E FAECO 05 1 | PSR-4.8K | BK-1060 |
| | | KB2-655 AE7.5T4-F | // | φ25 EA560-25J | PSR-5.5K | // |

[※] Ceramics × Carbon

■ MOTOR DATA

| | Output | § | Rate | d value | | | Starting | | | Des | |
|-----|--------|---------|-------|------------|--------------|---------|----------|---------|------------|--------------|--------------|
| Hz | Output | Current | Speed | Efficiency | Power Factor | Current | Torque | Method | Insulation | Bea | ering |
| | kW | Α | min-1 | 96 | % | A | % | Metriod | | Inboard | Outboard |
| | 0.4T | 1.3 | 2850 | 76.6 | 77.2 | 8.0 | 295 | | | 6304 ZZC3 | 6203 ZZC3 |
| | 0.75 | 2.0 | 2795 | 80.2 | 85.7 | 12.0 | 390 | | | 6305 ZZC3 | 6303 ZZC3 |
| | 1.1 | 2.9 | 2860 | 80.9 | 83.5 | 18.2 | 530 | | | 6306 ZZC3 | 6303 ZZC3 |
| 50 | 1.5 | 3.4 | 2850 | 85 | 86.6 | 21.6 | 354 | DOL | F | 6306 ZZC3 | 6303 ZZC3 |
| 828 | 2.2 | 4.8 | 2880 | 85.1 | 88.1 | 33.0 | 325 | | | 6307 ZZC3 | 6206 ZZC3 |
| | 3.7 | 7.6 | 2885 | 87.7 | 88.1 | 61.3 | 372 | | | 6307 ZZC3 | 6206 ZZC3 |
| | 5.5 | 11.5 | 2910 | 87.0 | 89.8 | 89.3 | 318 | | | 6309 ZZC3 | 6207 ZZC3 |
| | 7.5 | 15 | 2930 | 87.8 | 88.5 | 120 | 140 | | | 6310 ZZC3 | 6207 ZZC3 |

■ OPTIONAL EQUIPMENT



| NO. | Name | | | |
|-----|--------------|--|--|--|
| 1 | Nut | | | |
| 2 | Plain washer | | | |
| 3 | Rubber pad | | | |
| 4 | Spacer | | | |
| 5 | Isolator | | | |
| 6 | Frame | | | |
| 7 | Bolt | | | |

| Isolation efficiency | More than 80% |
|----------------------|---|
| Stopper | By stainless steel (SUS304 for JIS G4303) made bolt of M12 to withstand horizontal earthquake gravitational acceleration of 1G and vertical earthquake gravitational acceleration of 0.5G |

DATA & OPTIONAL EQUIPMENT

OPTIONAL EQUIPMENT



Discharge direction change connecting

pipe (Stainless steel) Bore: 40~65mm

Level relay

(For low water level detection, excluding single operation)

Electrode holder/Electrode bar



| M | odel |
|---------------------|---------------------|
| EHC-3N | 3P Withoud resister |
| EHC-4N | 4P Withoud resister |
| EHC-3 | 3P with resister |
| EHC-4 | 4P with resister |
| Electrode | 1m |
| Electrode separator | 3P |
| Nut | |

Suction unit





Cast iron

Stainless steel

Bore: 40 ~ 250mm SSF-S type: Stainless steel type is also available.

- Useful for maintenance and inspection of foot valve and suction nine.
- · Lever of foot valve is easy able to move from the ground
- Foot valve and suction pipe is able to lift up from the ground (not necessary to enter in the water tank)

Foot valve (In case of suction lift up use)

VF·VF2 foot valve with lever

(With 3m stainless steel wire)

· VF2: Rust free resin material



Resin VF2 type

VF2 type Bore: 32 ~ 80mm



Cast iron

VF type
Bore: 40 ~ 80mm
VFF type (Flange type) is also
available.

Stainless steel foot valve

• Using SCS13 for main parts, hard and long life.





Stainless steel

VFST2 type VFSF2 type Bore: $40 \sim 100 \, \text{mm}$ Bore: $50 \sim 250 \, \text{mm}$ Screwed type Flange type

Vibration proof joint (Rubber ball type)





 Can not be used for hot water supply and water circulation for pool water

Pipe silencer



- Absorb pressure pulse and vibration from pump Can directly connect with pump same as vibration assoft joint.
- Can directly connect with pump same as vibration proof joint
- Nylon coating flange type for preventing red discolorment water is also available
- Both installation available suction side and discharge side
- Can not be used for hot water supply and water circulation for pool water

PACKAGE BOOSTER PUMP with INVERTER





Kawamoto Pump Asia Co., Ltd.

THAILAND

Rojana Factory





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Ayutthaya factory

Tel. 03-574-6860

Bangkok Sales Office

Bangkok sales office

E-mail. kpa@kawamoto-pump.co.th Tel. 02-024-6606





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Fax: +81-52-241-6151

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- Matters falling under the following may not be covered by the warranty: uses out of the specified scope of application, failure to comply with precautions, improper repairs and alterations, matters arising from natural disasters, matters arising from the installation environment (improper power source, foreign objects, sand etc.), non-compliance with laws and regulations or standards pertaining thereto, accidental or intentional damage or injury, replacement of consumable parts, defects due to resale, etc.
- Do not use the product for applications out of the product specifications. Doing so may cause electric shock, fire, water leakage, etc.
- Have spare equipment ready when using pumps for equipment for living things (fish farms, fish tanks, aquariums, etc.) or critical equipment.
- Pump failure may cause lack of oxygen and water quality deterioration, and may affect the lives of the living things. When using pumps for equipment for living things (fish farms, fish tanks, aquariums, etc.), do not install the pump in the tank where the living things are put into. The current leakage or sealing liquid leak from the
- If used to transport food-related items, give due consideration to the materials used. Contamination by foreign objects may occur.
- Avoid using for living things which disagrees with copper alloy. It may affect the lives of the living things.
- Select a product which is appropriate for your application. Inappropriate use of products may cause accidents.
- Conduct construction in accordance with the applicable laws and regulations (the Technical Standards of Electric Installation, interior wiring regulation, Building Standards Act, Water Supply Law, etc.). Not only does it violate the laws and regulations, but it also may cause injuries due to electric shock, fire, falling and tipping
- Do not use in places where people are assumed to get in contact with the product (baths, pools, lakes, etc.). Electric leak may occur and cause electric shock.
- Depending on the equipment, attach a filter etc. appropriate for your application on the discharge side before use, perform thorough flushing to check that there is no contamination. Cutting oil, rubber mold releasing agent, foreign objects etc. from the manufacturing line and cutting oil, foreign objects etc. from the pipeline may contaminate the liquid which is to be handled.
- Do not operate pumps with a specification of 50Hz at 60Hz. It may cause damage due to overpressure or burn damage of motors etc. due to overload. Do not operate pumps with a specification of 60Hz at 50Hz. Pump performance may be reduced.
- Only repair technicians may disassemble, repair, modify the product or replace cables. Defects may cause failure, damage, electrification or fire.
- It is recommended that both periodic and daily inspections be performed in order to ensure that the pump will operate reliably for as long as possible. Failure to perform inspections may lead to pump failure, accidents etc. For periodic inspections, please consult your distributer or our nearest sales office.

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mechanical seal may cause the death of the living things.

Kawamoto Pump Asia CO., LTD.

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For any question about pumps, please contact your nearest distributor